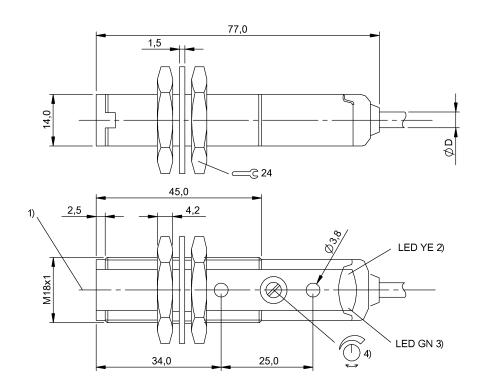
BALLUFF



1) Optical axis, 2) Output function, 3) Stability, 4) Sn









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Basic features	
Approval/Conformity	CE
	UKCA
	cULus
	WEEE
Basic standard	IEC 60947-5-2
Principle of operation	Photoelectric sensor
Series	18KF
Style	Flat cylinder
	Straight optics
Trademark	Global

Display/Operation

Adjuster	Potentiometer 270°
Display	Output function- LED yellow
	Stability - LED green
Setting	Rated switching distance (Sn)

Electrical connection

Cable diameter D	4.00 mm
Cable length L	2 m
Conductor cross-section	0.14 mm ²
Connection	Cable, 2.00 m, PVC
Number of conductors	4
Polarity reversal protected	yes
Short-circuit protection	yes

Electrical data

No-load current Io max. at Ue	35 mA
Operating voltage Ub	1030 VDC
Rated insulation voltage Ui	75 V DC
Rated operating current le	100 mA
Rated operating voltage Ue DC	24 V
Ripple max. (% of Ue)	8 %
Switching frequency	1000 Hz
Turn-off delay toff max.	0.5 ms
Turn-on delay ton max.	0.5 ms
Voltage drop Ud max. at le	2 V

Photoelectric Sensors

BOS 18KF-PA-1PE-C-02 Order Code: BOS00K0



Environmental conditions

Ambient temperature -25...55 °C EN 60068-2-27, Shock Half-sinus, $30 g_n$, 11 ms, 3x610...55 Hz, amplitude 0.5 mm, EN 60068-2-6, Vibration 3x30 min

IP67

IP rating

Functional safety

MTTF (40 °C) 774 a

Interface

Switching output PNP normally closed (NC)

PNP normally open (NO) Pins 4-2

Material

Housing material PBT Material jacket PVC Material sensing surface **PMMA** Mechanical data

Dimension Ø 18 x 77 mm Mounting part Screw M3 Nut M18x1

Tightening torque max. 1.5 Nm

Optical features

Ambient light max. 5000 Lux Beam characteristic Divergent

Ø 200 mm at 600 mm Light spot size

Light type LED infrared

Principle of optical operation Diffuse sensor, energetic Switching function, optical Light-on

Wave length 880 nm

Range/Distance

0...700 mm Range

Rated operating distance Sn 700 mm, Adjustable

Remarks

Reference object (target): gray card, 200 x 200, 90 % remission, axial approach.

The sensor is functional again after the overload has been eliminated.

For additional information, refer to user's guide.

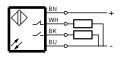
Order accessories separately.

For more information about MTTF and B10d see MTTF / B10d Certificate

Indication of the MTTF- / B10d value does not represent a binding composition and/or life expectancy assurance; these are simply experiential values with no warranty implications. These declared values also do not extend the expiration period for defect claims or affect it in any way.

Subject to change without notice: 269118

Wiring Diagrams (Schematic)



Opto Symbols

