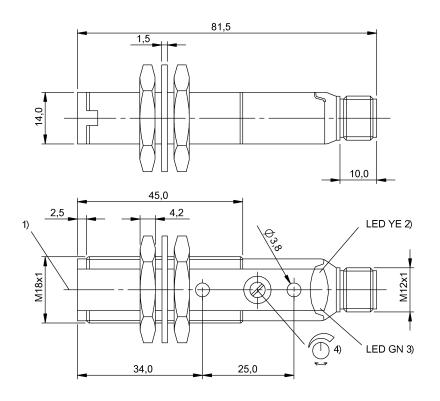
# **BALLUFF**



1) Optical axis, 2) Output function, 3) Stability, 4) Sn









Rated switching distance (Sn)

Basic features	
Approval/Conformity	CE UKCA
	cULus
	WEEE
Basic standard	IEC 60947-5-2
Principle of operation	Photoelectric sensor
Series	18KF
Style	Flat cylinder
	Straight optics
Trademark	Global
Display/Operation	
Adjuster	Potentiometer 270°
Display	Output function- LED yellow Stability - LED green

Electrical	connection
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Connection

Polarity reversal protected	yes
Short-circuit protection	yes
Electrical data	
No-load current lo max. at Ue	35 mA
Operating voltage Ub	1030 VDC
Rated insulation voltage Ui	75 V DC
Rated operating current le	100 mA
Rated operating voltage Ue DC	24 V
Ripple max. (% of Ue)	8 %
Switching frequency	1000 Hz
Turn-off delay toff max.	0.5 ms
Turn-on delay ton max.	0.5 ms
Voltage drop Ud max. at le	2 V

Connector, M12x1-Male, 4-pin

Setting

#### Photoelectric Sensors

# BOS 18KF-PA-1PE-S4-C Order Code: BOS00K1



#### Environmental conditions

Ambient temperature -25...55 °C EN 60068-2-27, Shock Half-sinus,  $30 g_n$ , 11 ms, 3x610...55 Hz, amplitude 0.5 mm, EN 60068-2-6, Vibration 3x30 min

IP67

774 a

IP rating

Functional safety

MTTF (40 °C)

Interface

Switching output

PNP normally closed (NC) PNP normally open (NO) Pins 4-2

Material

Housing material PBT Material sensing surface PMMA

#### Mechanical data

Dimension Ø 18 x 81.5 mm Mounting part Screw M3 Nut M18x1 Tightening torque max. 1.5 Nm

#### Optical features

Ambient light max. 5000 Lux Beam characteristic Divergent

Light spot size Ø 200 mm at 600 mm

Light type LED infrared

Principle of optical operation Diffuse sensor, energetic

Switching function, optical Light-on Wave length 880 nm

#### Range/Distance

0...700 mm Range Rated operating distance Sn 700 mm, Adjustable

#### Remarks

The sensor is functional again after the overload has been eliminated.

Reference object (target): gray card, 200 x 200, 90 % remission, axial approach.

For additional information, refer to user's guide.

Order accessories separately.

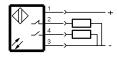
For more information about MTTF and B10d see MTTF / B10d Certificate

Indication of the MTTF- / B10d value does not represent a binding composition and/or life expectancy assurance; these are simply experiential values with no warranty implications. These declared values also do not extend the expiration period for defect claims or affect it in any way.

# **Connector Drawings**



# Wiring Diagrams (Schematic)



### Opto Symbols

